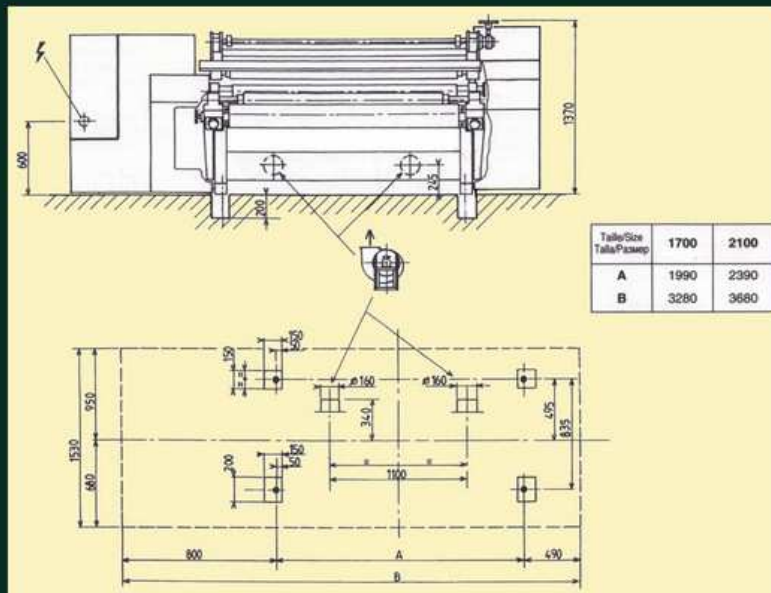


## INSTALLATION PLAN



SIZE	尺寸	1200mm	1700mm	2100mm
Total power	总功率	20 kw	20 kw	20 kw
Feed-out speed	出皮速度	5-16 m/min	5-16 m/min	5-16 m/min
Net weight	净重	2400 kg	2700 kg	3000 kg
Crating volume	包装体积	8.5 m3	9.0 m3	10.0 m3
Hourly output:	每小时产量			
- Sheep / goat	绵羊皮/山羊皮	140-200	140-200	-
- Calf	小牛皮	-	-	120-140

# TURNER

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# TURNER

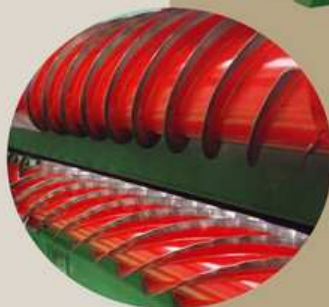
HIGH QUALITY MACHINERY AND SPARE PARTS  
FOR THE LEATHER INDUSTRY

## LUNETTEUSE

卧式做软机  
ROTARY STAKING MACHINE

应用	Applications
山羊皮	Goat skins
小牛皮	Sheep skins
绵羊皮	Calf skins





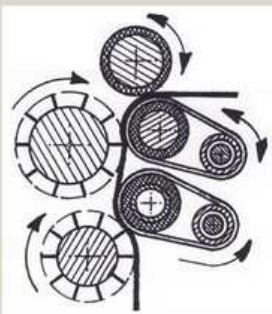
## BLADED ROLLERS - 刀辊

- **下刀辊**: 作用于肉面, 可展开皮的边角。刀片是回火不锈钢的, 波浪状, 可以有效地把皮革展开, 从而保证皮革的面积可以充分增大。
- **上刀辊**: 铲软皮革。刀片也是不锈钢的, 但更厚, 形状与伸展机刀片的一样, 确保做软完美。
- **Lower roller**: it stretches the edges and perches the flesh side of the skins. Its stainless steel tempered blades with wavy profile guarantee an incredible gain of surface thanks to the perfect opening of the skins.
- **Upper roller**: it stakes and softens the skins. Its thicker blades, in stainless steel too with a setting out machine profile type, guarantee the perfect softening of the skins.

## FRAMEWORK - 结构

铸铁机座, 非常紧凑耐用。为便于维护, 液压系和电柜直接集成在铸铁机座上。

Compact and sturdy design machine with iron cast frames integrating directly on the framework the hydraulic bloc and the electrical cupboard in order to facilitate the maintenance operations.



## BOLSTERS SUPPORT - 支撑

- **下托布**: 安装在一个特殊泡沫辊上。因其张力可调、反向旋转, 故可把皮革在最佳状态下送到下刀辊上。
- **上托布**: 也是装在一个泡沫辊上, 确保皮革在进入机器时与位于刀辊上方的挂氯丁橡胶辊保持接触。可以反转, 以确保皮革可以展开到最佳状态。
- **Lower bolster**: it is mounted on a foam roller. Its adjustable tension and its opposite rotation direction allow presenting the skin to the lower bladed roller under the best conditions.
- **Upper bolster**: it is mounted on a foam roller too and insures the feed-in of the skins by contact with a neoprene-covered roller located above the bladed rollers. Its rotation direction can be inverted in order to guarantee the best opening of the skins as possible.

## ADJUSTMENTS - 调节

- **Feed-in pressure**
- **Closing pressure**
- **Feed-out speed**
- **Bladed roller position**

- **进皮压力**
- **闭合压力**
- **出皮速度**
- **刀辊位置**

## OPTIONS - 选配

- **Brush for the upper bladed roller**
- **Electro ventilator**
- **Automatic guiding of the bolsters**
- **Centralized and automatic greasing**

- **上刀辊刷**
- **电通风机**
- **托布自动导向装置**
- **自动中央润滑系统**